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AWS A5.18 and ASME SFA5.18 electrodes are used for GMAW and GTAW when bare solid electrode/rod is used. They are commonly listed as ER70S-2, ER70S-3, etc. These are solid bare wire electrodes for carbon and high strength low alloy steels. AWS A5.15 and ASME SFA 5.18 also include cored or composite electrodes used with the GMAW process.

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•AWS A5.18: E70C –6M H4, E70C-3M H4 •ASME SFA 5.18: E 70C-6M H4 •CWB W48-06: E 492C-6M-H4. APPLICATIONS . Tru-Core® MC 70C is an excellent choice for welding most carbon steels, such as ASTM A 36, A 285, A 515 Grade 70 and A 516 Grade 70, as well as certain low alloy steels. It is ideal

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70C-6M Carbon Steel U.S. ALLOY CO. Metal-Cored Wire

DEPOSIT COMPOSITION(1)- As Required per AWS A5.18/A5.18M: 2005 %C %Mn %Si %S %P %Cu Requirements- AWS E70C-6M H4 0.12 max. 1.75 max. 0.90 max. 0.03 max. 0.03 max. 0.50 max. Typical Performance(3) As-Welded with 75% Argon / 25% CO

METAL-CORED (GMAN-C) WIRE Metalshield MC-6

AWS A5.18/A5.18M:2005 An American National Standard Approved by American National Standards Institute June 9, 2005 Specification for Carbon Steel Electrodes and Rods for Gas Shielded Arc Welding Supersedes AWS A5.18/A5.18M:2001 Prepared by AWS A5 Committee on Filler Metals and Allied Materials Under the Direction of AWS Technical Activities ...

Specification for Carbon Steel Electrodes ... - AWS Bookstore

E70C-6M metal-cored welding wire combines the efficiencies of solid (GMAW) wires with high productivity rates of flux-cored (FCAM) wires-low fume generation rates, high efficiencies, no slag to clean or remove-with all the advantages cored wires have over solid wires-no "cold lap" or lack of sidewall fusion, pure spray achievement with 75-80% argon/balance carbon dioxide, faster travel ...

E70C-6M – Welding Material Sales

AWS A5.18: E70C-6M H4 *The information contained or otherwise referenced herein is presented only as "typical" without guarantee or warranty, and Hobart Brothers Company expressly disclaims any liability incurred from any reliance thereon. Typical data are those obtained when welded and tested in accordance with AWS A5.18 specification.

METAL-COR 6 - American Welding Society

Metalshield® MC-6® from Lincoln Electric is designed for superior arc performance in fast-follow, high travel speed applications requiring minimal amounts of spatter.

Metalshield® MC-6®

Certification: AWS A5.1 ASME SFA A5.1. Weld Process: Shielded Manual Metal Arc Electrodes. AWS Chemical Composition Requirements Not Specified In AWS Specifications. Application E6011 all position electrode is designed for AC welding. Used primarily for welding mild steels, A36, A283, A515 or A516

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R60 is a moly alloyed, high strength, oxy-acetylene gas welding rod used for gas brazing of low carbon and low alloy steels. It is used in applications where a high tensile strength is needed. The high silicon and manganese content in the product eliminates the need for flux when welding.